

M-3491 FADE RESISTANT RED ZONE MARKING PAINT

1. PRODUCT NAME

M-3491 FADE RESISTANT RED ZONE MARKING PAINT

2. MANUFACTURER

SIERRA LLC 11400 West 47th Street Minnetonka, MN 55343 952-938-7223 952-938-8084 (FAX)

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3. PRODUCT DESCRIPTION

M-3491 FADE RESISTANT RED ZONE MARKING PAINT is a solvent base zone marking paint for asphalt and concrete. Its fast drying formula allows for quick reopening of high traffic areas while providing durability against hot tire pick-up and scuffing in high traffic areas.

When tested against competing zone marking products, M-3491 FADE RESISTANT RED ZONE MARKING PAINT has been shown to provide superior performance by lasting longer and staying cleaner. And unlike the competition, M-3491 FADE RESISTANT RED will NOT fade to pink within a short amount of time.

4. TECHNICAL DATA

Composition and Materials:

Alkyd zone marking paint in a ketone/aromatic blend.

Color:	Fade Resistant Red	
Packaging:	5-gallon metal pail	
Solvent Type:	Alkyd	
Gloss at 60°:	65 minimum	
% Solids:	52 - 53%	
Viscosity at 77°F:	19 - 22 sec Zahn #3	
Dry Time Tack Free: Recoat: Full Cure:	30-60 minutes 4-8 hours 12-24 hours	
Flash Point:	-15°F	
VOC Content:	< 450 g/l (3.76 lb/gallon)	

PRODUCT TESTING:

M-3491 FADE RESISTANT RED has been tested in accordance with ASTM procedure G154: Accelerated Weathering. Successful materials must pass a minimum 336 hours of QUV exposure. M-3491 FADE RESISTANT RED far exceeded requirements by withstanding 2000 hours of QUV exposure while sustaining minimal color loss.

5. APPLICATION PROCEDURES AND INSTRUCTIONS Preparation:

Surface should be in sound condition, clean and dry and at a temperature between 32°F-90°F. Any repairs should be made before coating.

Mixing:

Products is supplied ready to use but should be stirred prior to use to eliminate any phase separation or settling which may occur upon shipping and storage.

Application:

Because of its fast drying properties, the product is best applied by airless spray but may also be applied by conventional air spray, brush or roller.

Coverage:

250-325 ft²/gallon.

Cleanup:

Clean tools and spills with xylene before the material dries.

Precautions:

This product contains organic solvents which have associated health and fire hazards. Minimize exposure by always wearing appropriate personal protection equipment. Keep away from sparks, open flame or any source of ignition. Keep out of reach of children. Dispose of empty containers in accordance with all applicable regulations.

Before using any product, always read the product's Safety Data Sheet (SDS).

03/16	Last Rev. N/A

CONDITIONS OF SALE/ LIMITED WARRANTY5 YEAR MATERIAL WARRANTY UPON REQUEST

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