



TK-EPOXY COLOR SYSTEM VOC

Colored Epoxy Floor Coating

PRODUCT DESCRIPTION

TK-EPOXY COLOR SYSTEM VOC is a two-component, high gloss, colored epoxy coating for use on concrete, wood or metal in areas subjected to heavy traffic, abrasion, and/or chemical attack.

Features:

- Forms a tough, high strength coating that is resistant to abrasion from heavy traffic and is unaffected by rubber burns.
- Resistant to damage caused by exposure to alkalis, solvents, acids, salt solutions and water, fats, oils and fuels.
- Formulated with resins which work as an adhesive within the slab, strengthening it around minor cracks, crevices and weak spots.
- Adheres to the surface and forms an inseparable bond that is chip and peel resistant.
- Low maintenance, high-gloss finish is smooth, durable and easy to clean.

USES:

Suitable for interior use on concrete, wood or metal surfaces subjected to heavy traffic or chemical/corrosive attack, or for areas in which a glossy, attractive and durable coating is desired. Ideal applications include: industrial facilities, warehousing, paper mills, automotive garages, canneries, packing plants, aircraft hangars, wastewater treatment facilities and farm buildings.

APPLICATION PROCEDURES:

PREPARATION:

Surfaces must be clean and free of grease, wax, oil, loose paint and wax or resin-base sealing compounds. Vacuum to remove any dust or dirt on the surface. While mechanical abrasion or shot blasting is the preferred method of surface preparation, acid etching followed by thorough repeated rinsings may also be used on smaller areas. The substrate must be absolutely dry at the time of application. To test for sufficient dryness, place a rubber mat or tape a piece of plastic onto the surface and let stand for at least 12 hours. If moisture forms on the underside of the mat/plastic, ventilate the area and retest until no moisture collect underneath.

New Concrete Preparation: New concrete should be cured using TK-DC WB DISSIPATING CURING COMPOUND 2519* or by water curing for a minimum of 7 days as either of these methods will leave the floor open to acid etching and application later.

Existing Concrete Preparation: Holes, cracks and spalled or weak areas should be patched using TK-COMPLETE CONCRETE PATCH*.

MIXING:

Application and mixing procedures must be followed precisely as exact measurement and blending are imperative. Gather all materials, tools and equipment that will be needed for application prior to mixing.

Mixing Procedures:

- 1) Stir components "A" and "B" individually. Use separate containers for each component as dipping one container into the other can cause a partial catalytic reaction which may affect the quality of the coating or may cause gelation in the can.
- 2) Combine together equal parts of components "A" and "B" by volume (not weight) and only in quantities that can be used within the pot life of the material.
- 3) Stir well and allow to stand for 30 minutes. Stir again prior to using.

APPLICATION:

Apply with a brush or roller, spreading uniformly. Prevent lap marks by maintaining a wet edge, making use of natural breaks as stopping points, and ensuring there is plenty of paint on the roller at all times. If additional coats are to be applied it is strongly advised to "cross hatch" - or apply at a 90° angle - to the previous coat in order to prevent lap marks and thick/thin spots. Re-roll any puddles or sparsely covered areas.

Spray application using a conventional or airless sprayer (equipped with neoprene hose and gaskets) is possible but should be attempted by a professional applicator only. Thin with TK-99 SUPER SOLVENT* to spraying consistency and apply using conventional spray techniques.

A non-skid finish may be achieved by integrating one container of TK-TRI GRIP SYNTHETIC AGGREGATE* into one mixed 5-gallon pail of this product. Back roll to spread the mixture evenly across the surface.

A second coat of TK-EPOXY COLOR SYSTEM VOC is recommended for all applications and should be applied as soon as the first coat is tack free and does not mar under foot pressure.

TECHNICAL DATA

Composition and Materials:	Part A - a solution of epoxies and pigments in an aromatic solvent system. Part B - a solution of polyamide and amine resins in an aromatic/exempt solvent blend.
Pot Life:	4-6 hours (at 60°F)
Flash Point:	40°F (TCC)
VOC Content:	< 400 g/l
A.I.M. Category:	Floor Coatings Maximum VOC 400 g/l
Applicable Standards:	-Recommended for use on Class 1,2,3 and 4 concrete floors as classified in ACI Standard 302-69 - USDA authorization for use in meat and poultry processing facilities

COVERAGE:

Surface	Coverage
Smooth Surfaces:	300-350 sq.ft./gal
Rough Finished Surfaces	200-250 sq.ft./gal

Coverage rates are provided as a guideline only. Many factors including surface texture, porosity and weather conditions will determine actual coverage rates.

DRYING TIME*:

At 72°F, the first coat will be dry to touch in approximately 2-3 hours. The surface will be ready for foot traffic in 6-8 hours and ready for heavy traffic within 36 hours. Final cure (complete resistance to chemical attack) requires approximately one week. Auxiliary heat may be used to speed drying time.

* Drying and curing times are dependent upon temperature. Higher temperatures will result in faster drying and cure times.

CLEAN UP:

Clean tools, equipment and spills with TK-99 SUPER SOLVENT* before the material dries.

LIMITATIONS:

- Concrete must be a minimum of 28 days old to allow moisture within the slab to properly dissipate. Application may be made sooner following specifications by TK Products only. If questionable, moisture content should be checked before applying this product.
- Do not apply if temperatures are below 60°F as this is vital to drying and curing times.
- The pot life of this product is affected by temperature. Higher temperatures will result in shorter pot life.
- Do not apply over surfaces that are frozen, structurally unsound or where water or water vapor is being transmitted through the concrete.
- Use care in the application of this product as tracking, slops and spills are very difficult to remove once the coating has dried.

FIRST AID:

- Consult this product's safety data sheet for additional health and safety information. Safety Data Sheets are available through TK distributors, the TK office and the TK website.

AVAILABILITY:

TK-EPOXY COLOR SYSTEM VOC is available through TK Distributors. Contact TK Products for the nearest distributor.

Available in clear and standard colors as well as black, white and OSHA yellow.

Packaged in 10-gallon kit, 2-gallon kit and 1/2 gallon kit units.

FOR PROFESSIONAL USE ONLY

03/16 Last Rev. 03/15

CONDITIONS OF SALE/ LIMITED WARRANTY

TK Products, division of the Sierra Corporation, warrants that its products conform to the label descriptions, are free from manufacturing defects, and are fit for the ordinary purposes for which such goods are used. Inasmuch as the use of TK Products' product by others and other factors affecting product performance are beyond TK Products' control, TK Products does not guarantee the results to be obtained. There are no warranties except as stated herein, either express or implied, including implied warranties of merchantability or fitness for a particular purpose. **SHOULD ANY TK PRODUCTS' PRODUCT FAIL TO GIVE SATISFACTORY RESULTS, TK PRODUCTS WILL REPLACE THE PRODUCT, OR AT ITS OPTION, REFUND THE PURCHASE PRICE. THIS IS THE SOLE AND EXCLUSIVE REMEDY FOR ANY FAILURE OF TK PRODUCTS' PRODUCTS TO PERFORM AS WARRANTED AND SHALL ALSO CONSTITUTE LIQUIDATED DAMAGES IN CASE OF LOSS. UNDER NO CIRCUMSTANCES SHALL THE BUYER BE ENTITLED TO ANY OTHER REMEDY OR DAMAGES. REMEDIES FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED.** TK Products does not authorize any person to assume for it any other liability in connection with the sale or use of its products unless specifically authorized by TK Products in writing.

TK DISCLAIMER:

Every effort has been made to ensure the accuracy of the above information and to avoid infringement of any patent or copyright. The information is based on field tests by government and private agencies, as well as lab tests, and on technical data from raw material manufacturers. The person(s) specifying or requesting the use of these products is responsible for assuring their suitability for a specific use, as well as the proper application of the products. Where there is any question as to the suitability of a particular product, a small test patch is recommended. See also CONDITIONS OF SALE/ LIMITED WARRANTY (Section 7) above.