

SAFETY DATA SHEET

Page: 1 of 4
Process Time: 11:20 am

Date Revised: 8/24/10

Date Printed: 4/8/15

===== SECTION 1 - IDENTIFICATION =====

MANUFACTURER: SIERRA CORP/TK PRODUCTS EMERGENCY PHONE: 1-800-424-9300
ADDRESS : 11400 WEST 47TH STREET INFORMATION PHONE: (952)938-7223
 MINNETONKA, MN 55343 NAME OF PREPARER : Safety Director

PRODUCT NAME: TK-EPOXY WB, CLEAR
PRODUCT CODE: TK-2049-00

===== SECTION 2 - HAZARDS IDENTIFICATION =====

HAZARD RISK CLASSIFICATION
SIGNAL WORD: WARNING
PICTOGRAM:
GHS02 - FLAME GHS07 - EXCLAMATION MARK

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUIDS	CATEGORY 3
ACUTE TOXICITY	CATEGORY 4 ORAL
ACUTE TOXICITY	CATEGORY 4 DERMAL
ACUTE TOXICITY	CATEGORY 4 INHALATION
SKIN CORROSION / IRRITATION	CATEGORY 2
SERIOUS EYE DAMAGE / EYE IRRITATION	CATEGORY 2 AND 2A
TOXIC TO SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	CATEGORY 3

HAZARD STATEMENTS:

H226 Flammable liquid and vapor
H302+H312+H332 Harmful if swallowed, in contact with skin or if inhaled
H315 Causes skin irritation
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness

PRECAUTIONARY STATEMENTS:

PREVENTION:

P210 Keep away from heat/hot surfaces/sparks/open flames and other sources of ignition. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical / ventilation/lighting/handling equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapor/ spray.
P264 Wash hands and any exposed area thoroughly after handling.
P270 Do not eat, drink or smoke while using this product.
P271 Use only outdoors or in well-ventilated area.
P280 Wear protective impervious gloves/ OSHA approved eye protection/face protection.

RESPONSE:

P301+P310 If swallowed: Immediately call a Poison Center / doctor.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water (or shower).
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for

SAFETY DATA SHEET

Date Revised: 8/24/10

Date Printed: 4/8/15

breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P312 Call a POISON CENTER/doctor if you feel unwell.
 P321 Specific treatment (see on this label)
 P330 Rinse mouth.
 P332+P313 If skin irritation occurs: Get medical advice/attention.
 P337+P313 If eye irritation persists: Get medical advice/attention.
 P363 Wash contaminated clothing before reuse.
 P370+P378 In case of fire: Use carbon dioxide (CO2), powder, alcohol-resistant foam to extinguish.

STORAGE:

P403+P233 Store in a well-ventilated place. Keep container tightly closed.
 P403+P235 Store in a well-ventilated place. Keep cool.
 P405 Store locked up.

DISPOSAL:

P501 Store separately. Dispose of contents/ container in accordance with local/ regional/national /international regulations.

===== SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS =====

COMPONENT	CAS NUMBER	WEIGHT PERCENT	EXPOSURE LIMITS		
			OSHA PEL	ACGIH TLV	OTHER
+ 2-Butoxyethanol	111-76-2	2.4	25 PPM	25 PPM	
1-Methoxy-2-Propanol	107-98-2	1-10	100 PPM	100 PPM	

+ Toxic chemical(s) subject to the reporting requirements of section 313 of Title III and of 40 CFR 372.

PRIMARY ROUTES OF EXPOSURE:

Skin contact.

EFFECTS OF ACUTE EXPOSURE:

EYES: Direct contact with eyes may cause irritation.

SKIN: Prolonged or repeated contact may cause irritation. 2-Butoxyethanol may be absorbed through skin and produce toxic effects similar to those resulting from inhalation exposure.

INHALATION: Inhalation of vapor or mist can cause irritation of nose, throat and lungs and lead to headaches and nausea.

INGESTION: Not an anticipated route of exposure. Small amounts are not expected to be harmful.

CHRONIC HEALTH EFFECTS:

No anticipated chronic effects. MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:

No known effects on other illnesses.

===== SECTION 4 - FIRST AID MEASURES =====

EYES: Flush with large amounts of water for 15 minutes, lifting upper and lower eyelids. If irritation persists seek medical attention.

SKIN CONTACT: Wash contaminated area with soap and water. Remove and launder contaminated clothing.

INGESTION: If a large amount is ingested, give water or milk and induce vomiting. Seek medical attention.

INHALATION: Remove victim to fresh air and provide oxygen if breathing is difficult. If breathing has stopped administer artificial respiration. Seek medical attention if condition persists.

===== SECTION 5 - FIRE AND EXPLOSION HAZARD DATA =====

FLASH POINT: Greater than 200 F **METHOD USED:** SETA CLOSE

FLAMMABLE LIMITS IN AIR BY VOLUME- LOWER: 1.1 **UPPER:** 10.6

EXTINGUISHING MEDIA:

This material will not burn in its liquid state unless heated above its flash point. Dried films may burn and can be

SAFETY DATA SHEET

Page: 3 of 4
Process Time: 11:20 am

Date Revised: 8/24/10

Date Printed: 4/8/15

extinguished by water spray, foam, dry chemical or carbon dioxide.

SPECIAL FIREFIGHTING PROCEDURES:

Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment. Isolate danger area, keep unauthorized personnel out.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

There is the possibility of pressure buildup in closed containers when heated. Water spray may be used to cool these containers.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

Do not let uncured spilled or leaking material enter watercourse. May be toxic to aquatic life. Absorb with oil-dri or similar inert material. Sweep or scrape up and containerize. Rinse affected area thoroughly with water. Wear appropriate protective equipment.

SECTION 7 - HANDLING AND STORAGE

HANDLING INFORMATION:

Employees who come in contact with this material must be trained in accordance to 1910.1200 of the Hazard Communication Standard. Wear chemical resistant gloves and protective clothing to minimize contact. The use of respiratory protection is advised when spraying because of mist and dust overspray.

STORAGE INFORMATION:

Keep containers tightly closed. Use and store material in cool, dry, well-ventilated areas away from heat, direct sunlight, hot metal surfaces, and all sources of ignition. Post "No smoking or open flame" sign. Store only in approved containers. Keep away from incompatible materials (see section 10). Protect containers against physical damage. Indoor storage should meet OSHA standards and appropriate fire codes.

OTHER PRECAUTIONS:

All empty containers should be disposed of in an environmentally safe manner in accordance with all governmental regulations.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION:

No special requirements under normal use conditions. In confined areas, or areas with poor ventilation, engineering controls should be used to minimize exposure. Use NIOSH/MSHA approved respirator if conditions warrant.

VENTILATION:

General room ventilation is adequate.

PROTECTIVE GLOVES:

Prevent prolonged or repeated contact by wearing chemical resistant gloves and other appropriate protective clothing. Launder contaminated clothing before reuse.

EYE PROTECTION:

Wear safety glasses to reduce eye contact potential. Chemical safety goggles (ANSI Z87.1 or approved equivalent) are appropriate if splashing is likely. Eye washes must be available where eye contact can occur.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:

A source of clean water should be available for flushing eyes and skin. Showers should be available if larger spills are possible.

WORK/HYGIENIC PRACTICES:

Efforts should be made to minimize contact and spills. Always wash hands before eating, drinking, or smoking. Clean up spills promptly. Follow OSHA and company guidelines.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid

COLOR: Various colors

ODOR: Amine or ammonia odor

SOLUBILITY IN WATER: Dilutable

SPECIFIC GRAVITY (H₂O=1): 1.02

VAPOR DENSITY: Heavier than air.

BOILING RANGE:

EVAPORATION RATE: Slower than nBuAc

COATING V.O.C.: 203 g/l (1.7 lb/gal)

SECTION 10 - STABILITY AND REACTIVITY DATA

STABILITY:

Stable under normal conditions and handling.

CONDITIONS TO AVOID:

None known

SAFETY DATA SHEET

Page: 4 of 4
Process Time: 11:20 am

Date Revised: 8/24/10

Date Printed: 4/8/15

INCOMPATIBILITY (MATERIALS TO AVOID):

None known. Materials which are not compatible with water or ordinary organics will not be compatible with this material.

HAZARDOUS DECOMPOSITION OR BYPRODUCTS:

Combustion may liberate toxic byproducts such as carbon dioxide, and carbon monoxide, various oxides of carbon and nitrogen. Thermal decomposition may liberate acrylic monomers and ammonia.

HAZARDOUS POLYMERIZATION:

Will not occur.

=====**SECTION 11 - TOXICOLOGICAL INFORMATION**=====

SENSITIZATION:

None known.

CARCINOGENICITY:

There is no data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.

REPRODUCTIVE TOXICITY:

2-Ethoxyethanol has been suggested as a cause of male and female reproductive fertility effects, and testis damage.

TERATOGENICITY (BIRTH DEFECTS):

There is no data available to indicate any components present at greater than 0.1% may cause birth defects.

MUTAGENICITY:

2-Butoxyethanol may cause blood disorders based on animal data.

=====**SECTION 12 - ECOLOGICAL INFORMATION**=====

ENVIRONMENTAL DATA:

Contains ammonia or amines which may be toxic to aquatic life.

=====**SECTION 13 - DISPOSAL CONSIDERATIONS**=====

This product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261, however, state and local regulations may be more restrictive. Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. Incinerate liquid and contaminated solids in accordance with local, state, and federal regulations.

=====**SECTION 14 - TRANSPORT INFORMATION**=====

SHIPPING NAME:

Not regulated.

=====**SECTION 15 - REGULATORY INFORMATION**=====

All ingredients of this product are listed, or are excluded from listing, on the US Toxic Substances Control Act (TSCA) chemical substance inventory.

This product does contain a chemical(s) subject to the reporting requirements of SARA Title III, Section 313 (40CFR 372). See section 2.

STATE SPECIFIC REQUIREMENTS:

This product contains 2-Butoxyethanol, a chemical known to the state of California to cause reproductive harm, subject to the requirements of California Proposition 65.

STATE LISTED COMPONENTS	CAS NUMBER	STATE CODE
2-Butoxyethanol	111-76-2	CA, FL, IL, MA, ME, MN, NJ, PA, RI

=====**SECTION 16 - OTHER INFORMATION**=====

REVISION DATE: 08/24/10

HMIS CODES: H	F	R	P
2	1	0	I

SAFETY DATA SHEET

Page: 1 of 4
Process Time: 11:19 am

Date Revised: 4/12/10

Date Printed: 4/8/15

===== SECTION 1 - IDENTIFICATION =====

MANUFACTURER: SIERRA CORP/TK PRODUCTS EMERGENCY PHONE: 1-800-424-9300
ADDRESS : 11400 WEST 47TH STREET INFORMATION PHONE: (952)938-7223
 MINNETONKA, MN 55343 NAME OF PREPARER : Safety Director

PRODUCT NAME: TK-EPOXY WB, PART B
PRODUCT CODE: TK-2049 B

===== SECTION 2 - HAZARDS IDENTIFICATION =====

HAZARD RISK CLASSIFICATION

SIGNAL WORD: DANGER

PICTOGRAM:

GHS07 - EXCLAMATION MARK GHS09 - ENVIRONMENT

HAZARD CLASS

HAZARD CATEGORY

SKIN CORROSION / IRRITATION	CATEGORY 2
SERIOUS EYE DAMAGE / EYE IRRITATION	CATEGORY 2 AND 2A
SKIN SENSITIZER	CATEGORY 1
HAZARDOUS TO THE AQUATIC ENVIRONMENT LONG-TERM (CHRONIC)	CHRONIC 2

HAZARD STATEMENTS:

H303 May be harmful if swallowed
H315 Causes skin irritation
H317 May cause allergic skin reaction
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects

PRECAUTIONARY STATEMENTS:

PREVENTION:

P261 Avoid breathing dust/fume/gas/mist/vapor/ spray.
P264 Wash hands and any exposed area thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the
workplace.
P280 Wear protective impervious gloves/ OSHA approved eye
protection/face protection.

RESPONSE:

P302+P352 If on skin: Wash with plenty of water.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
P321 Specific treatment (see on this label)
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362 Take off contaminated clothing and wash before reuse.
P363 Wash contaminated clothing before reuse.

STORAGE:

DISPOSAL:

P501 Store separately. Dispose of contents/ container in accordance
with local/ regional/national /international regulations.

SAFETY DATA SHEET

Page: 2 of 4
Process Time: 11:19 am

Date Revised: 4/12/10

Date Printed: 4/8/15

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT	CAS NUMBER	WEIGHT	EXPOSURE LIMITS		
		PERCENT	OSHA PEL	ACGIH TLV	OTHER
Epichlorohydrin Copolymer	25068-38-6	75-90			NOT ESTABLISHED
Alkylglycidyl Ether	68609-97-2	10-25			NOT ESTABLISHED

PRIMARY ROUTES OF EXPOSURE:

Skin contact.

EFFECTS OF ACUTE EXPOSURE:

EYES: Direct contact with eyes may cause irritation.

SKIN: Prolonged or repeated contact may cause irritation. **INHALATION:** Inhalation of vapor or mist can cause irritation of nose, throat and lungs and lead to headaches and nausea.

INGESTION: Not an anticipated route of exposure. Small amounts are not expected to be harmful.

CHRONIC HEALTH EFFECTS:

No anticipated chronic effects. **MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:**

No known effects on other illnesses.

SECTION 4 - FIRST AID MEASURES

EYES: Flush with large amounts of water for 15 minutes, lifting upper and lower eyelids. If irritation persists seek medical attention.

SKIN CONTACT: Wash contaminated area with soap and water. Remove and launder contaminated clothing.

INGESTION: If a large amount is ingested, give water or milk and induce vomiting. Seek medical attention.

INHALATION: Remove victim to fresh air and provide oxygen if breathing is difficult. If breathing has stopped administer artificial respiration. Seek medical attention if condition persists.

SECTION 5 - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: Greater than 200 F

METHOD USED: PMCC

FLAMMABLE LIMITS IN AIR BY VOLUME- LOWER: n/a

UPPER: n/a

EXTINGUISHING MEDIA:

This material will not burn in its liquid state unless heated above its flash point. Dried films may burn and can be extinguished by water spray, foam, dry chemical or carbon dioxide.

SPECIAL FIREFIGHTING PROCEDURES:

Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment. Isolate danger area, keep unauthorized personnel out.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

There is the possibility of pressure buildup in closed containers when heated. Water spray may be used to cool these containers.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

Do not let uncured spilled or leaking material enter watercourse. May be toxic to aquatic life. Absorb with oil-dri or similar inert material. Sweep or scrape up and containerize. Rinse affected area thoroughly with water. Wear appropriate protective equipment.

SECTION 7 - HANDLING AND STORAGE

HANDLING INFORMATION:

Employees who come in contact with this material must be trained in accordance to 1910.1200 of the Hazard Communication Standard. Wear chemical resistant gloves and protective clothing to minimize contact. The use of respiratory protection is advised when spraying because of mist and dust overspray.

STORAGE INFORMATION:

Keep containers tightly closed. Use and store material in cool, dry, well-ventilated areas away from heat, direct

SAFETY DATA SHEET

Page: 3 of 4
Process Time: 11:19 am

Date Revised: 4/12/10

Date Printed: 4/8/15

sunlight, hot metal surfaces, and all sources of ignition. Post "No smoking or open flame" sign. Store only in approved containers. Keep away from incompatible materials (see section 10). Protect containers against physical damage. Indoor storage should meet OSHA standards and appropriate fire codes.

OTHER PRECAUTIONS:

All empty containers should be disposed of in an environmentally safe manner in accordance with all governmental regulations.

=====**SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION**=====

RESPIRATORY PROTECTION:

No special requirements under normal use conditions. In confined areas, or areas with poor ventilation, engineering controls should be used to minimize exposure. Use NIOSH/MSHA approved respirator if conditions warrant.

VENTILATION:

General room ventilation is adequate.

PROTECTIVE GLOVES:

Prevent prolonged or repeated contact by wearing chemical resistant gloves and other appropriate protective clothing. Launder contaminated clothing before reuse.

EYE PROTECTION:

Wear safety glasses to reduce eye contact potential. Chemical safety goggles (ANSI Z87.1 or approved equivalent) are appropriate if splashing is likely. Eye washes must be available where eye contact can occur.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:

A source of clean water should be available for flushing eyes and skin. Showers should be available if larger spills are possible.

WORK/HYGIENIC PRACTICES:

Efforts should be made to minimize contact and spills. Always wash hands before eating, drinking, or smoking. Clean up spills promptly. Follow OSHA and company guidelines.

=====**SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES**=====

PHYSICAL STATE: Liquid

COLOR: Various colors

ODOR: Odorless.

SOLUBILITY IN WATER: Insoluble/Negligible

SPECIFIC GRAVITY (H₂O=1): 1.11

VAPOR DENSITY: Heavier than air.

BOILING RANGE:

EVAPORATION RATE: Slower than nBuAc

COATING V.O.C.: 0 g/l (0.0 lb/gl)

=====**SECTION 10 - STABILITY AND REACTIVITY DATA**=====

STABILITY:

Stable under normal conditions and handling.

CONDITIONS TO AVOID:

None known

INCOMPATIBILITY (MATERIALS TO AVOID):

Avoid exposure to strong oxidizing agents and reducing agents.

HAZARDOUS DECOMPOSITION OR BYPRODUCTS:

Combustion may liberate toxic byproducts such as carbon dioxide, and carbon monoxide, various oxides of carbon and nitrogen. Thermal decomposition may liberate acrylic monomers and ammonia.

HAZARDOUS POLYMERIZATION:

Will not occur.

=====**SECTION 11 - TOXICOLOGICAL INFORMATION**=====

SENSITIZATION:

Product is a skin sensitizer; sensitization can be severe in susceptible individuals.

CARCINOGENICITY:

There is no data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.

REPRODUCTIVE TOXICITY:

There is no data available to indicate any components present at greater than 0.1% may present reproductive toxicity.

TERATOGENICITY (BIRTH DEFECTS):

There is no data available to indicate any components present at greater than 0.1% may cause birth defects.

MUTAGENICITY:

There is no data to indicate that any component present at greater than 0.1% will alter DNA.

=====**SECTION 12 - ECOLOGICAL INFORMATION**=====

ENVIRONMENTAL DATA:

Although no information is available for this specific product mixture, individual components may by themselves may have ecological affects.

SAFETY DATA SHEET

Page: 4 of 4
Process Time: 11:19 am

Date Revised: 4/12/10

Date Printed: 4/8/15

=====**SECTION 13 - DISPOSAL CONSIDERATIONS**=====

This product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261, however, state and local regulations may be more restrictive. Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. Incinerate liquid and contaminated solids in accordance with local, state, and federal regulations.

=====**SECTION 14 - TRANSPORT INFORMATION**=====

SHIPPING NAME:
Not regulated.

=====**SECTION 15 - REGULATORY INFORMATION**=====

All ingredients of this product are listed, or are excluded from listing, on the US Toxic Substances Control Act (TSCA) chemical substance inventory.

This product does not contain a chemical subject to the reporting requirements of SARA Title III, Section 313 (40CFR 372) above de minimis concentrations.

STATE SPECIFIC REQUIREMENTS:

This product contains a chemical(s) known to the state of California to cause cancer, birth defects or reproductive harm, which are subject to the requirements of California Proposition 65.
Phenylglycidyl ether (trace amounts)

STATE LISTED COMPONENTS	CAS NUMBER	STATE CODE
Phenylglycidyl Ether	122-60-1	CA

=====**SECTION 16 - OTHER INFORMATION**=====

REVISION DATE: 04/12/10

HMIS CODES: H	F	R	P
2	1	0	I